WHAT IS CLAIMED IS:

1. A communication network router containing an egress queuing structure, said queuing structure comprising:

a plurality of substantially parallel queues, each said queue having an input terminal and an output terminal;

a common shared memory device interconnected with all of said plurality of queues; a queue congestion processor interconnected with said input terminals of all of said queues;

an output selection block interconnected with said output terminals of all of said queues; and

an egress arbitration processor interconnected with said output selection block.

- 2. The router of claim 1 wherein said queue congestion processor is interconnected with an egress reassembly logic.
- 3. The router of claim 1 wherein said output selection block is interconnected with a single tributary of a router egress port.
- 4. The router of claim 1 wherein each said queue is assigned to a single quality of service (QOS) priority level.
- 5. The router of claim 4 wherein each said queue is assigned to a different QOS priority level.

- 6. The router of claim 5 wherein said plurality of queues are assigned to four different said QOS priority levels.
- 7. The router of claim 1 further comprising a plurality of said egress queuing structures, each said queuing structure comprising:

a plurality of substantially parallel queues, each said queue having an input terminal and an output terminal;

a common shared memory device interconnected with all of said plurality of queues; a queue congestion processor interconnected with said input terminals of all of said queues;

an output selection block interconnected with said output terminals of all of said queues; and

an egress arbitration processor interconnected with said output selection block.

- 8. The router of claim 7 wherein said queue congestion processor is interconnected with an egress reassembly logic.
- 9. The router of claim 7 wherein said output selection block of each said egress queuing structure is interconnected with a single tributary of a router egress port.
- 10. The router of claim 9 wherein a plurality of said tributaries are interconnected with a single router egress port.

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11. A method of egress queue management in a router system comprising:

receiving packets having payload pointers, packet data payloads, and packet lengths into a queuing structure comprising a plurality of queues;

assigning said packets to separate queues in accordance with their quality of service (QOS) priority levels;

storing said packet payload pointers in said queues;

storing said packet payloads in a common memory pool shared by all of said plurality of queues; and

releasing said packets from said queues into a common egress tributary using a rate metering mechanism.

- 12. The method of claim 11 wherein said separate queues are assigned among four different said QOS priority levels.
 - 13. The method of claim 11 wherein said rate metering mechanism comprises: pre-allocating a bandwidth for each QOS priority level;

periodically adding tokens to a counter associated with each said QOS priority level queue, such that said tokens are added to each said counter at a time averaged rate substantially proportional to said pre-allocated bandwidth of said QOS priority level; and applying a rate metering algorithm to said queues.

14. The method of claim 13 further comprising setting maximum and minimum limits on the number of said tokens in said counter.

- 15. The method of claim 13 wherein said rate metering algorithm is implemented in hardware.
 - 16. The method of claim 13 wherein said rate metering algorithm comprises:

for each QOS priority level queue in sequence, starting with the highest QOS priority level, if there is a packet in said queue and if there are positive tokens in the counter associated with said queue, then releasing a packet from said queue; otherwise

for each QOS priority level queue in sequence, starting with the highest QOS priority level, if there is a packet in said queue, then releasing a packet from said queue regardless of whether tokens are in said counter; and

for each said packet released from a queue, deducting a number of tokens from the counter associated with said queue in proportion to the size of said packet.

- 17. The method of claim 11 further comprising instantaneous queue congestion management of drop probabilities of said packets using a queue congestion management algorithm before assigning said packets to said queues.
- 18. The method of claim 17 wherein said queue congestion management algorithm is implemented in hardware.
- 19. The method of claim 17 wherein said queue congestion management algorithm uses a floating point format.

- 20. The method of claim 19 wherein said floating point format comprises:
- a four-bit normalized mantissa;
- a six-bit biased exponent; and

performing multiply and divide operations with a mantissa table lookup.

- 21. The method of claim 20 wherein the most significant bit of said mantissa is implied.
- 22. The method of claim 20 wherein said biased exponent is in a range of -32 to +31.
- 23. The method of claim 20 wherein said mantissa table lookup uses two three-bit inputs and generates one four-bit output.
- 24. The method of claim 20 wherein said floating point format comprises only positive numbers.

25. The method of claim 17 wherein said queue congestion management algorithm comprises:

determining the total amount of shared memory space in bytes;

monitoring the instantaneous actual sizes of each of said queues;

dynamically calculating minimum and maximum queue sizes of a drop probability curve for each of said queues;

comparing said instantaneous actual sizes with said maximum and said minimum queue sizes;

if said instantaneous queue size is less than said minimum queue size, then assigning said packet to said queue; otherwise

if said instantaneous queue size is between said maximum and said minimum queue sizes, then calculating and applying a drop probability using the slope of said drop probability curve; and otherwise

if said instantaneous queue size is greater than said maximum queue size, then dropping said packet.

- 26. The method of claim 17 wherein non-utilized shared memory space is allocated simultaneously to all of said queues sharing said common memory pool.
- 27. The method of claim 11 further comprising time averaged congestion management of drop probabilities of said packets before assigning said packets to said queues using a weighted random early discard (WRED) algorithm applied to said queues having different QOS priority levels and sharing a common memory pool.

- 28. The method of claim 27 wherein said WRED algorithm is implemented in hardware.
- 29. The method of claim 27 wherein said WRED algorithm uses a floating point format.
 - 30. The method of claim 29 wherein said floating point format comprises:
 - a four-bit normalized mantissa;
 - a six-bit biased exponent; and

performing multiply and divide operations with a mantissa table lookup.

- 31. The method of claim 30 wherein the most significant bit of said mantissa is implied.
- 32. The method of claim 30 wherein said biased exponent is in a range from -32 to +31.
- 33. The method of claim 30 wherein said mantissa table lookup uses two three-bit inputs and generates one four-bit output.
- 34. The method of claim 30 wherein said floating point format comprises only positive numbers.

- 35. A method of instantaneous queue congestion management of drop probabilities of packets using a queue congestion management algorithm applied to a plurality of queues sharing a common memory pool.
- 36. The method of claim 35 wherein said queue congestion management algorithm is implemented in hardware.
- 37. The method of claim 35 wherein said queue congestion management algorithm uses a floating point format.
 - 38. The method of claim 37 wherein said floating point format comprises: a four-bit normalized mantissa; a six-bit biased exponent; and performing multiply and divide operations with a mantissa table lookup.
- 39. The method of claim 38 wherein the most significant bit of said mantissa is implied.
- 40. The method of claim 38 wherein said biased exponent is in a range of -32 to +31.
- 41. The method of claim 38 wherein said mantissa table lookup uses two three-bit inputs and generates one four-bit output.

- 42. The method of claim 38 wherein said floating point format comprises only positive numbers.
- 43. The method of claim 35 wherein said queue congestion management algorithm comprises:

determining the total amount of shared memory space in bytes;

monitoring the instantaneous actual sizes of each of said queues;

dynamically calculating minimum and maximum queue sizes of a drop probability curve for each of said queues;

comparing said instantaneous actual sizes with said maximum and minimum queue sizes;

if said instantaneous queue size is less than said minimum queue size, then assigning said packet to said queue; otherwise

if said instantaneous queue size is between said maximum and said minimum queue sizes, then calculating and applying a drop probability using the slope of said drop probability curve; and otherwise

if said instantaneous queue size is greater than said maximum queue size, then dropping said packet.

44. The method of claim 35 wherein non-utilized shared memory space is allocated simultaneously to all of said queues sharing said common memory pool.

- 45. A method of time averaged congestion management of drop probabilities of packets using a weighted random early discard (WRED) algorithm applied to a plurality of arrays sharing a common memory pool.
- 46. The method of claim 45 wherein said arrays are queues, each of said queues being assigned to a different quality of service (QOS) priority level.
- 47. The method of claim 45 wherein said WRED algorithm is implemented in hardware.
- 48. The method of claim 45 wherein said WRED algorithm uses a floating point format.
 - The method of claim 48 wherein said floating point format comprises: a four-bit normalized mantissa; a six-bit biased exponent; and performing multiply and divide operations with a mantissa table lookup.
- 50. The method of claim 49 wherein the most significant bit of said mantissa is implied.
- 51. The method of claim 49 wherein said biased exponent is in a range from -32 to +31.

- 52. The method of claim 49 wherein said mantissa table lookup uses two three-bit inputs and generates one four-bit output.
- 53. The method of claim 49 wherein said floating point format comprises only positive numbers.